



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G01431-3G-PO

Job Sheet 197307



Part No: RBW6005G01431-3G-PO

Job Qty: 2 pcs

Part Name: Dial Indicator Main Rotor Damper Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/4/19

Job Tracking No:

Due Date: 9/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6005G01431-3G Rev.1A IPP Rev. A 19.02.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	PC	9/2/19	0.00	0.00	Purchasing - 1		PC SEP 04 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	PC	9/2/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		PC SEP 04 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Date: 09/04/19



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S211387



Part: RBW6005G01431-3G

Job No: 197307

Serial No/Batch: S211387

Revision: 1A

Inspector:

Exp Date:

Instructions:

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	9/2/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	9/2/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	2 pcs	9/2/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89

Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS ; P/O H6043121 - Manufacture RBW6005G01431-3G as
 Descriptions: per DWG. -Certificate of Conformity is required
 110 - Certificate of Conformity is required
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

GA 095



21 SEP 05 2019

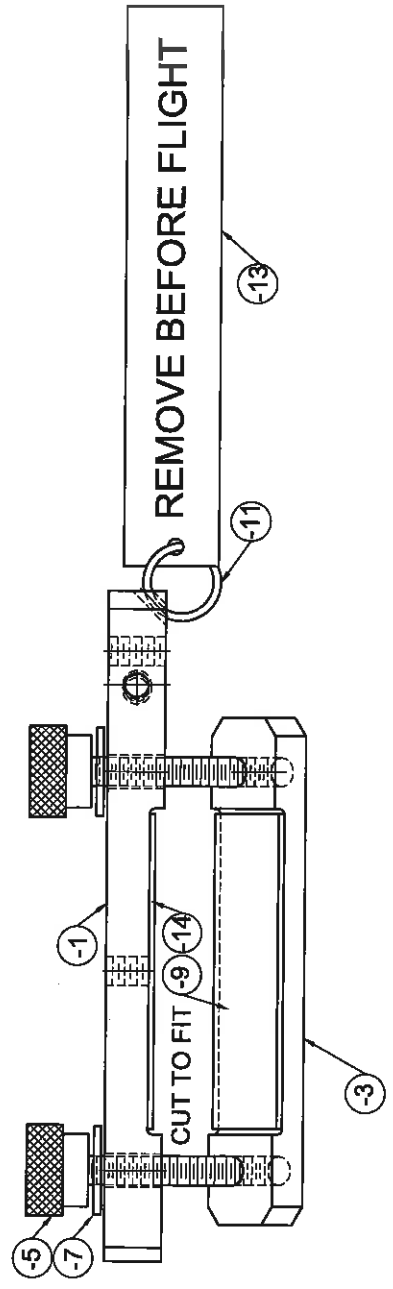
x 2 plus 04 July 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6005G01431-3Gp	Dial Indicator Main Rotor Damper Support	2 pcs (1 ea)	100-Purchasing	521/385
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6005G01431-3Gp	2	0	0
Part Specifications				
Specifications could not be found.				

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This drawing, specification, and complete instructions herein are the sole property of Red Barn Machine, and may not be reproduced or used in any form without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	CH'D T/N ON P/N -1, CH'D ENGRAVE NOTE P/N -1, DELETED ENGRAVE NOTE P/N -3.	5/28/09	RJC
B	CH'D P/N -13 FROM NAS1756-12, CH'D QUANTITY FOR P/N -9 FROM 2, ADDED P/N -14	10/27/09	RJC
C	CH'D LENGTH & WIDTH -1 & CH'D WIDTH -3 IN BOM PER R.W. JOB: 10899-F.	2/1/10	RJC
1	DELETED .415 DIM. & ADDED .398 DIM. -1 PER G.E.	9/16/10	RJC
1A	-1, -3, -5 MOVED TO SEPARATE SHEETS. -1 CH'D NOTE WAS ENGRAVE TOOL NO. "RBW6005G01431". S/N, "MADE IN USA" IS ENGRAVE T/N, S/N, "MADE IN USA" OPPOSITE SIDE.	4/7/14	DPD
			RJC



ORIGINAL NO. REF.
RBW6005G01431 ASSY. = 3G6005G01431
DO NOT USE, FOR REFERENCE ONLY.

RED BARN MACHINE			
TITLE			
SUPPORT, DIAL INDICATOR			
MAIN ROTOR DAMPER ASSEMBLY			
DWG NO. RBW6005G01431-3G			
REV 1A			
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
TOLERANCES DECIMALS			
XX ± .005			
XX ± .01			
XX ± .01			
FRACTIONS ± 1/32			
ANGLES ± 5°			
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:2			
DATE 1-21-09			
SHEET 1 of 4			

ASSY	QTY	PART #	UNIT	DESCRIPTION	MATERIAL	BIO INFORMATION OR SPECIFICATIONS	Pg
		-1	1	TOP	304 S.S.	3/4 x 1-1/2 x 7-1/2	2
		-3	1	BOTTOM	304 S.S.	1/2 x 1-1/2 x 5-5/8	2
		-5	2	THUMB SCREWS	S.S.	5/16-18 UNC x 3, MCMASTER-CARR #6091K47, (MODIFIED)	2
BIO		-7	2	WASHERS	S.S.	Ø5/16 I.D.	2
BIO		-9	1	PAD WITH ADHESIVE BACK	RUBBER	1/16 x 1-1/4 x 3-3/8 GASKET SPECIALTIES	1
BIO		-11	1	SPLIT RING	PLATED	Ø7/8 x 10 THICK MCMASTER-CARR #90177A217	1
BIO		-13	1	FLAG	PLASTIC WEAVE	NAS1756-12	1
BIO		-14	1	PAD WITH ADHESIVE BACK	RUBBER	1/16 x 1 x 3-3/8 GASKET SPECIALTIES	1
ASSY							



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PURCHASE ORDER

POHB043922



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043922

PO Date: 7/4/19

Due Date: 9/2/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197299	RBW6205G03731-3GP	✓		Trim Tab Bending Gauge Assembly REV 4	Firmed	-	9/2/19	4 Ea	✓ 0 Ea	4 Ea	\$1,204.00/Ea	\$4,816.00
									4X SEP 04 2019		AC		
2	197304	RBW1205G00231-3Gp	✓		Main Rotor Damper Oil Filling Adapter REV 2B	Firmed	-	9/2/19	5 pcs	✓ 0 pcs	5 pcs	\$725.00/pcs	\$3,625.00
									5X SEP 04 2019		AC		
3	197307	RBW6005G01431-3Gp	✓		Dial Indicator Main Rotor Damper Support REV 1A	Firmed	-	9/2/19	2 pcs	✓ 0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00
									2X SEP 04 2019		AC		
Grand Total:												\$10,541.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

[Signature]

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(541) 780-6938

Ship To:

PO No: POHB043922

PO Date: 7/4/19

Due Date: 9/2/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197299	RBW6205G03731-3GP			Trim Tab Bending Gauge Assembly REV 4	Firmed	-	9/2/19	4 Ea	0 Ea	4 Ea	\$1,204.00/Ea	\$4,816.00
2	197304	RBW1205G00231-3Gp			Main Rotor Damper Oil Filling Adapter REV 2B	Firmed	-	9/2/19	5 pcs	0 pcs	5 pcs	\$725.00/pcs	\$3,625.00
3	197307	RBW6005G01431-3Gp			Dial Indicator Main Rotor Damper Support REV 1A	Firmed	-	9/2/19	2 pcs	0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00

Grand Total: \$10,541.00

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PO No: POHB043922
PO Date: 7/4/19
Due Date: 9/2/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197299	RBW6205G03731-3GP			Trim Tab Bending Gauge Assembly REV 4	Firmed	-	9/2/19	3 Ea	0 Ea	3 Ea	\$1,204.00/Ea	\$3,612.00
2	197304	RBW1205G00231-3Gp			Main Rotor Damper Oil Filling Adapter REV 2B	Firmed	-	9/2/19	3 pcs	0 pcs	3 pcs	\$725.00/pcs	\$2,175.00
3	197307	RBW6005G01431-3Gp			Dial Indicator Main Rotor Damper Support REV 1A	Firmed	-	9/2/19	2 pcs	0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00
Grand Total:													\$7,887.00

Order Notes

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**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 677

Date: 8/30/2019
PO Ref: HB043922
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
4 ✓	TRIM TAB BENDING GUAGE ASSEMBLY	RBW6205G03731-3G REV - 4 ✓
5 ✓	MAIN ROTOR DAMPER OIL FILLING ADAPTER	RBW1205G00231-3G REV - 2B ✓
2 ✓	DIAL INDICATOR MAIN ROTOR DAMPER SUPPORT	RBW6005G01431-3G REV - 1A ✓

DAS
61
9-89

F 8128 4801
7428

RECEIVED

SEP 04 2019

DART AEROSPACE LTD.

Received by:

Packaged by: ALP

Checked by: W

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043922 ✓ Dated: 8/30/2019

Our Order / Job No: AWT-HB043922 A3 Order Qty: 2 ✓

Part Name: DIAL INDICATOR MAIN ROTOR DAMPER SUPPORT

Part Number RBW6005G01431-3G ✓

Lot Size: N/A Ship Date: 8/30/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6005G01431-3G Rev:1A

Material Size and Type: -1, -3/304S.S.

DAS
61
9-89

Material Specifications: S.S.: ASTM A511

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 8/30/19

Signed: Henrik m. Loh

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com